An

**Online Summer Internship Training Report** 

On

# "Computer Assisted design and machining (CADM-2021)"

31st May 2021 – 12th June 2021

Jointly Conducted by



Mechanical Engineering Department S. N. Patel Institute of Technology and Research Center, Umrakh

And



**SOPAN Institute of Engineering & Design (SIED)** 

#### Organised by

Dr. Shakil A. Kagzi Prof. Vishal Z. Dhimmar

Mechanical Engineering Department

S. N. Patel Institute of Technology and Research Centre, Umrakh

Affiliated with Gujarat Technological University

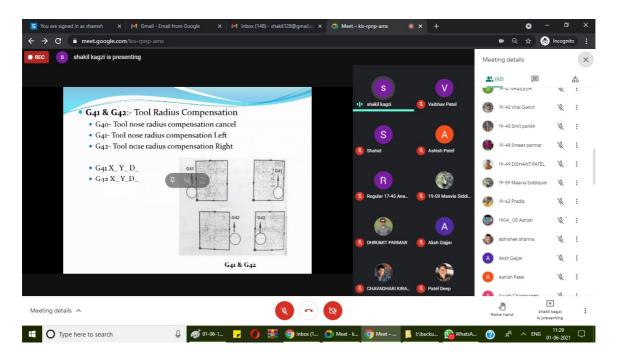
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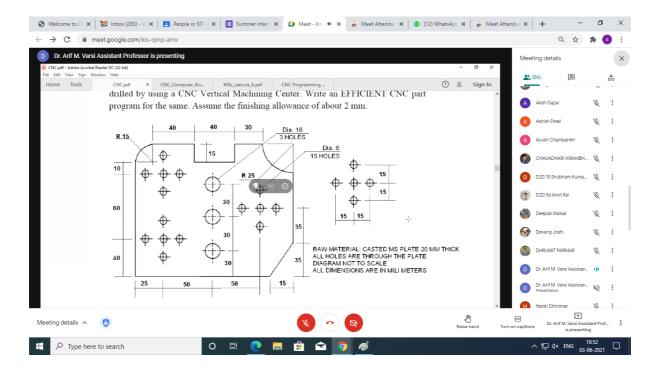
#### 1. Motivation

Gujarat Technological University has updated its curriculum of 7<sup>th</sup> semester, where Summer Internship was introduced in the category of the project with the code (3170001). With the situation of pandemic prevailing in the entire country many industries were providing online internship training program. This was the point when a well-known software solution providing company agreed to provide online internship training program on the subject of CAD-CAM in jointly organisation with SNPIT-Umrakh. With the view to give something more than the regular syllabus, with the permission from the Principal, SNPIT-Umrakh and motivation from Head, mechanical engineering department, a two week online training was organised with two hours a day.

#### 2. Introduction to CNC machines, G-Codes and M-codes



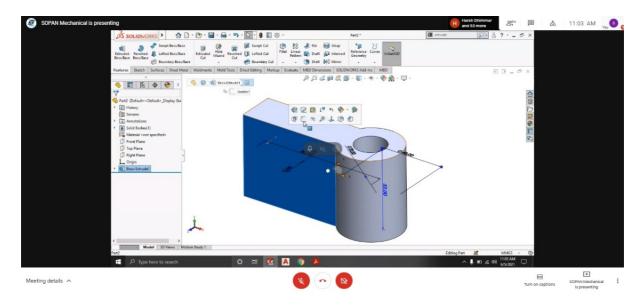
The first two days were spent on brushing up the knowledge of the student regarding the CNC machine including turning centres and milling centres. This introductory part was taught by Prof. Nilesh V. Rana, Mechanical Engineering Department.

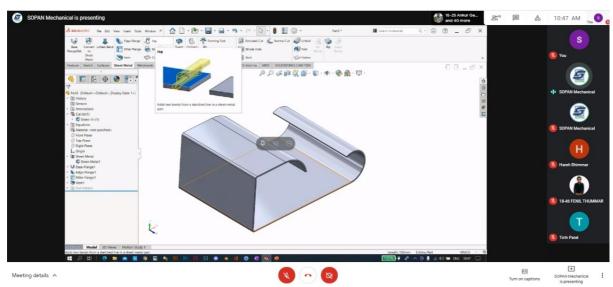


The next two days were spent on writing program in general G-codes and M-codes for turning and milling centres. This includes calculating the coordinates, formation of program using G-codes and M-codes. The programs were formed considering different geometries. This part was taken by Dr. Arif M. Varsi.

#### 3. Introduction to AutoCAD and Solid works

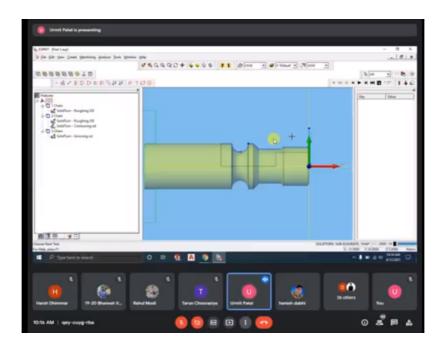
SOPAN Institute of Engineering and Design (SIED) has performed online training on 2D drafting using AutoCAD. Different commands and an easy and faster way of preparing geometry were introduced by an expert speaker Mr. Harshit Patel, Senior engineer, SIED. This was for revising the drafting methods that the students have studied in practical hours of their regular syllabus.





The next two days he involved student in three dimensional modelling using well-known software package Solid works. Along with the solid modelling, modelling of sheet metal components and their assembly was introduced.

#### 4. Introduction to Esprit CAM software



CNC Programing in a basic form includes calculating co-ordinates and programing in terms of G-codes and M-codes for the desired tool motion. This section was introduces to let the student know how the program can be generated using CAD model. An Expert speaker Mr. Urmit Patel, Senior Engineer, (SIED) has shared his knowledge of Esprit CAM software and introduced the students hoe the programing of complex geometry can be performed using CAD models which otherwise very difficult with manual programing. This makes the process rapid and precise. This took four days for introducing this software to the students.

#### 5. Introduction to VMC



SNPIT & RC, Umrakh, has a procured VMC machine mainly for the research, educational and training purpose. This machine, its different parts, panels and modes of operation were discussed online with the students. A methodology though user friendly application in Siemens controller, to take work-offset, radius compensation, tool change, coolant on/off and tool-offset were discussed. Based on a geometry the program was discussed and simulations were performed. The machining of this geometry was completely demonstrated. This demonstration was taken up by Dr. Shakil A. Kagzi and Prof. Vivek Bhagat of mechanical engineering department, SNPIT & RC Umrakh.

#### 6. Summary

In total two hundred and five students from different regions of the Gujarat, specifically from the south Gujarat, had applied for this internship. These students were from ninety eight different institutes. Out of which sixty seven students were from parent institute (SNPIT & RC, Umrakh). Assignments were given on the regular basis as well as attendance were regularly taken in each of the session. Moreover, students were made to write report on what they have learnt from the program. Considering the assignments and reports submitted

cetificates of internship training were issued to the students. About hundred and fifty students have qualified themselves for the certification of this training program. We as team are thankful to Principal, SNPIT & RC - Umrakh, HOD Mechanical Engineering Department for permitting and encouraging such activity for the students. We are also thankful to SIED, Surat for their contribution in this training program.

#### **ANNEXURE-I**

#### **Internship Banner**



## **Mechanical Engineering Department**

Organizes
Two weeks online internship training program
on

## Computer Assisted Designing and Machining (CADM-2021)

For Registration Visit www.snpitrc.ac.in

Last Date for Registration 30th May, 2021

Duration: 31<sup>th</sup> May to 12<sup>th</sup> June, 2021

SOPAN Institute of Engineering & Design (SIED)

Jointly Conducted By
itute of S. N. Patel Institute
ng & of Technology
IED) & Research Centre



**Coordinators** 

Dr. Shakil A. Kagzi (99795 27169) Prof. Vishal Z. Dhimmar (93764 19151) Mr. Pratik Mistry Principal

Dr. Piyush S. Jain

Vidyabharti Campus, At & Po. Baben, Ta.: Bardoli, Dist.: Surat, Pin: 394601

#### **ANNEXURE-II**

## **Internship Brochure**

#### REGISTRATION FORM TECHNICAL ADVISORY COMMITTEE Two weeks online internship training program S. N. Patel Institute of Technology & Research Mr. Harshit Patel, SOPAN Institute, Surat Centre, Umrakh-Bardoli, Surat Computer Assisted Designing and Mr. Urmit Patel, SOPAN Institute, Surat Two weeks online internship training program Machining (CADM-2021) ORGANIZING COMMITTEE (31th May to 12th June, 2021) "Computer Assisted Designing and Chief Patrons Jointly Conducted By Shri. Manharbhai L. Patel Machining (CADM-2021)" (Managing Trustee) (31a May to 12a June, 2021) Shri. Kiritbhai N. Patel (Secretary) Shri. Ashwinbhai H. Patel Under Graduate Course: B. E. (Co-Secretary) Department : Mechanical Patro n College/Institute: Dr. Pivush S. Jain Affiliated University: (Principal, SNPIT & RC, Unrakh) Mechanical Engineering Department Mailing Address: Coordinator S. N. Patel Institute of Technology Tel. / Mobile No.: Dr. Shakil A. Kagzi & Research Centre. (Associate Professor, Mech. Department) Email: Prof. Vishal Z. Dhimmar Umrakh-Bardoli, Surat Date: Place: (Assistant Prof. & Head, Mech. Department) website: www.snpitrc.ac.in Committee Members Dr. Arif Varsi Signature of Signature of Prof. Milan Patel SOPAN Institute of Engineering & Applicant HOD Prof. Nilesh Rana Design (SIED) It is preferred to fill the online google form for the Prof. Vivek Bhagat registration of this program through following link. Link for Online Application ADDRESS FOR CORRESPONDENCE https://forms.gle/JNczkUgiJimJmDgn9 Dr. Kagzi Shakil A., **INSTITUTE OF ENGINEERING & DESIGN** Assc. Prof., Mechanical Dept. Phone: 9979527169 Coordinators Email: shakil.kagzi@snpitrc.ac.in Dr. Shakil A. Kagzi S. N. Patel Institute of Technology & Research Prof. Vishal Z. Dhimmar Centre, Umrakh-Bardoli, Surat Mr. Pratik Mistry

#### **ANNEXURE-III**

### **Internship Schedule**



## Schedule of Training Program (31-05-2021 to 12-06-2021):

DATE	DATE TIME (DURATION)	TITLE OF DISCUSSION
31-05-2021	10:00am to 12:00am (2 Hours)	CNC Programming for Turning
01-06-2021	10:00am to 12:00am (2 Hours)	CNC Programming for Turning + Assignment
02-06-2021	10:00am to 12:00am (2 Hours)	CNC Programming for Milling
03-06-2021	10:00am to 12:00am (2 Hours)	CNC Programming for Milling + Assignment
04-06-2021	10:00am to 12:00am (2 Hours)	Computer Aided 2D Drafting
05-06-2021	10:00am to 12:00am (2 Hours)	Computer Aided Design
07-06-2021	10:00am to 12:00am (2 Hours)	Computer Aided Design + Assignment
08-06-2021	10:00am to 12:00am (2 Hours)	Computer Aided Manufacturing
09-06-2021	10:00am to 12:00am (2 Hours)	Computer Aided Manufacturing
10-06-2021	10:00am to 12:00am (2 Hours)	Computer Aided Manufacturing
11-06-2021	10:00am to 12:00am (2 Hours)	Computer Aided Manufacturing + Assignment
12-06-2021	10:00am to 12:00am (2 Hours)	Demonstration and simulation to VMC

#### **ANNEXURE-IV**

#### **Internship Participation Certificates**



#### **Expert Speakers Certificates**



## ANNEXURE-V

## **Internship Students List**

Sr. No.	Name of Participants	College/Institute
1	SINGH RAJNISHKUMAR HARENDRA	SNPIT and RC - Umrakh
2	Mayur Randhirbhai Salve	SNPIT and RC - Umrakh
3	Khalasi Riddhikkumar Rajnikantbhai	SNPIT and RC - Umrakh
4	Samuel Joshua Saji	SNPIT and RC - Umrakh
5	Gamit pratikkumar pravinbhai	SNPIT and RC - Umrakh
6	Pathan Nomankhan	SNPIT and RC - Umrakh
7	Shubham Kumar Mishra	SNPIT and RC - Umrakh
8	Sharma Sonu Ramkumar	SNPIT and RC - Umrakh
9	Bhavesh jayeshbhai patil	SNPIT and RC - Umrakh
10	GAMIT ANKURBHAI CHANDUBHAI	SNPIT and RC - Umrakh
11	Rana Valay Mukeshbhai	SNPIT and RC - Umrakh
12	Prajapati Rikeshkumar	SNPIT and RC - Umrakh
13	THUMMAR FENIL ISHWARBHAI	SNPIT and RC - Umrakh
14	Gamit Ankurbhai Rohitbhai	SNPIT and RC - Umrakh
15	Gupta pravin surendra	SNPIT and RC - Umrakh
16	Patel Parth Rameshchandra	SNPIT and RC - Umrakh
17	Sarthak Sanjay Chauhan	SNPIT and RC - Umrakh
18	AJAY RADHESHYAM BAHELIYA	SNPIT and RC - Umrakh
19	VASAVA PRADIPKUMAR RATILAL	SNPIT and RC - Umrakh
20	Hareahkumar O. Dabhi	DIC CED Gandhinagar
21	Tailor Anshulkumar Hemantbhai	SNPIT and RC - Umrakh
		MAHAVIR SWAMI COLLAGE OF ENGINEER AND
22	KANKRECHA ANIKET JAYANTIBHAI	TECHNOLOGY
	Yogendrakumar HemantKumar Shukla	SNPIT and RC - Umrakh
24	Krunal Patel	SNPIT and RC - Umrakh
25	PARMAR SMEETKUMAR KAMLESHBHAI	SNPIT and RC - Umrakh
26	Naik Neel Hirenbhai	SNPIT and RC - Umrakh
27	MAHTO SAJAN KUMAR KAPILDEV	SNPIT and RC - Umrakh
28	Nirmalkumar Harshadbhai Patel	SNPIT and RC - Umrakh
20	Abhi Gosai	MAHAVIR SWAMI COLLAGE OF ENGINEER AND
29		TECHNOLOGY  SNIRT and BC. Harrolch
	Rajan Kumar Patel Anant Shaileshbhai	SNPIT and RC - Umrakh SNPIT and RC - Umrakh
31 32	Sakhiya Kishan Nareshbhai	SNPIT and RC - Umrakh
33	Patel Princekumar Maheshbhai	SNPIT and RC - Umrakh
34	Asamaniwala Nevil Jayeshkumar	SNPIT and RC - Umrakh
35	Bhaveshbhai Jagdishbhai Vasava	SNPIT and RC - Umrakh
36	Kevin R Patel	SNPIT and RC - Umrakh
37	Sandipkumar Maheshbhai bhoi	SNPIT and RC - Umrakh
38	Nikhil Mansukhbhai Gamit	SNPIT and RC - Umrakh
39	RAI AMITKUMAR SANTOSHKUMAR	SNPIT and RC - Umrakh
40	Chaudhari Jigneshbhai Hitendrabhai	SNPIT and RC - Umrakh
40	CHAUDHARI MITUL KUMAR	SWELL AND - OHIIANI
41	DANSINGBHAI	SNPIT and RC - Umrakh
42	Pipaliya hemil manshukhbhai	SNPIT and RC - Umrakh
43	Nirmalkumar Harshadbhai Patel	SNPIT and RC - Umrakh

44	Patel Parthkumar Ranjitbhai	SNPIT and RC - Umrakh
45	GAMIT VIRALKUMAR NATUBHAI	SNPIT and RC - Umrakh
46	GAMIT ASHISHKUMAR GOVINDBHAI	SNPIT and RC - Umrakh
		MAHAVIR SWAMI COLLAGE OF ENGINEER AND
47	Gohil dhruv pareshbhai	TECHNOLOGY
48	Naik Neel Hirenbhai	SNPIT and RC - Umrakh
49	Vishalkumar rajubhai patel	SNPIT and RC - Umrakh
50	Meet Maisuriya	SNPIT and RC - Umrakh
51	Siddique Maavia Moinuddin	SNPIT and RC - Umrakh
52	Patel kunesh pintu	G. P. Navsari
53	PARTH HARISHBHAI PATEL	G. P. Navsari
54	Desai virajsinh Ajaysinh	SNPIT and RC - Umrakh
55	Thakur Sonu umesh	SNPIT and RC - Umrakh
56	rana krunal umeshbhai	G. P. Navsari
57	Dhruv rana	G. P. Navsari
58	MEETKUMAR GIRISHBHAI PATEL	G. P. Navsari
59	Deepak kundaram	SNPIT and RC - Umrakh
60	Patel Deepkumar Kantibhai	G. P. Navsari
61	PATEL RIDHAMKUMAR MUKESHBHAI	G. P. Navsari
62	Kapure prathamkumar Ashok bhai	G. P. Navsari
63	PATIL ROHIT SANJAYBHAI	G. P. Navsari
64	PATEL VRAJ SURESHBHAI	G. P. Navsari
65	Deepak Subhash waikar	G. P. Navsari
66	Kundle Omkar Sanjaybhai	G. P. Navsari
67	Khonde chirag m.	SNPIT and RC - Umrakh
68	Gajjar Aksh NitinBhai	G. P. Navsari
69	Kishan Maurya	G. P. Navsari
70	Jayesh Sunil Pawar	G. P. Navsari
71	PATEL VAIBHAVKUMAR THAKORBHAI	G. P. Navsari
72	GAMIT SHAILESHBHAI UKAJIBHAI	SNPIT and RC - Umrakh
73	Devang Ashok Joshi	G. P. Navsari
74	Rathva Jashvantbhai Bhavsingbhai	SNPIT and RC - Umrakh
75	Patel Dishant Mukeshbhai	SNPIT and RC - Umrakh
76		G. P. Navsari
		MAHAVIR SWAMI COLLAGE OF ENGINEER AND
77	Pratik rajendrakumar kansara	TECHNOLOGY
78	MISTRY SIDDHARTH GHANSHYAM	G. P. Navsari
79	Champaneri ayush harishkumar	G. P. Navsari
80	Punit hareshbhai katariya	G. P. Navsari
	DALCOL BALALANIE II I	GOVERNEMENT ENGINEERING COLLEGE,
81	DAKSH JWALANT INTWALA	VALSAD
82	Rahul Nileshkumar Modi	Sarvajanik College of Engineering And Technology, Surat
83	Kirtan goyal	G. P. Navsari
03	Tantan goyai	Hansaba college of engineering and technology,
84	Patel Brijeshkumar Mahendrakumar	sidhpur
85	Sugam ramu vishvakarma	S. S. Agrawal College, Navsari.
86	Chavadhari Kiranbhai Shantubhai	S. S. Agrawal College, Navsari.
87	Tarun Chourasiya	GEC Valsad
88	Gupta Prashant Ashok	G. P. Navsari
89	RATHOUR ANILKUMAR NANDRAM	C. U. Shah College of Engineering and Technology
90	Shahid Allabakash Saiyad	G. P. Navsari
	,	GOVERNMENT ENGINEERING COLLEGE,
91	Ahire bhavesh Ramdas	GODHARA

92	Dhrumit H Parmar	GOVERNMENT ENGINEERING COLLEGE, GODHARA
93	MORE ROHAN SATISH	GOVERNMENT ENGINEERING COLLEGE, GODHARA
94	Panchal Nevil Dipakbhai	SNPIT and RC - Umrakh
95	Keval Dhodiya	S.S Agrawal institute of engineering and technology
		GEC Godhra
96	Pradeep Singh	S.S.Agrawal Institute Of Engineering and Technology,
97	Ashish Girishbhai Patel	Navsari
98	Dhimmar Harshkumar Balvantbhai	S.S.Agrawal Institute Of Engineering and Technology, Navsari
99	TEJASKUMAR SUMANBHAI PATEL	SNPIT and RC - Umrakh
100	VORA KULDEEPBHAI KANTIBHAI	GEC GODHRA
		S.S.Agrawal Institute Of Engineering and Technology,
101	Abhishek Ghanshyam sharma	Navsari
102	Khundha Aadil H.	GEC GODHRA
103	Raval Daxeshkumar vinubhai	GEC GODHRA
104	Usadadiya Ruval Ratilal	G. P. Navsari
105	Tirth Harshadbhai Patel	S.S Agrawal institute of engineering and technology
106	Sunil sharma	G. P. Navsari
107	Rakesh S. Lad	SNPIT and RC - Umrakh
108	BARIA BHAVIN PRAMODKUMAR	GEC GODHRA
109	MAFAT UZAIR	GEC GODHRA
110	Ghodadara Tilak DineshBhai	G. P. Navsari
111	Rathod Raviraj Kanubhai	Government engineering college patan
112	RAJEEV RAJKUMAR MAHTO	Goverment polytecnic Dahod
113	JAY LAVAJIBHAI VAGHELA	Gujarat Power Engineering and Research Institute
114	Khairnar Prakash Gyaneshvar	SNPIT and RC - Umrakh
115	KELE SAGAR ANILBHAI	SNPIT and RC - Umrakh
116	Dahi Rajeshkumar Rathod	SNPIT and RC - Umrakh
117	Patel Abhi Hitendrakumar	Sal Engineering and Technical Institute, Ahmedabad
118	Chaudhari Vijubhai Gachhabhai	SNPIT and RC - Umrakh
119	Parmar Jaydipsinh Arvindbhai	GEC GODHRA
120	Parmar Manvirsinh Ranjitsinh	GEC GODHRA
121	Ansari Imran K.	SNPIT and RC - Umrakh
122	Rana Sanket	GEC GODHRA
123	Rampariya jaydeep Dharmendrabhai	G. P. Navsari
124	Sandip Dilipbhai God	Sal Engineering and Technical Institute, Ahmedabad
125	Gopal Navinbhai Kotak	S.S Agrawal institute of engineering and technology
126	Priyansh K. Ahir	S.S Agrawal institute of engineering and technology
127	Gupta Bajrang Manoj	G. P. Navsari
128	Rupapara sujeet kishorbhai	SNPIT and RC - Umrakh
129	Nayan A. Pariya	Atmiya institute of technology and science
130	Chintaman rathod	S.S Agrawal institute of engineering and technology
131	Vaghela Abhishek Kanubhai	Atmiya institute of technology and science
132	Chaudhari Pratikbhai rajendrabhai	SNPIT and RC - Umrakh
133	Shivkumar Bhaveshbhai Panchal	S.S Agrawal institute of engineering and technology
134	Chirag Babubhai Sankharava	Atmiya institute of technology and science
135	Shubham parmar h.	Atmiya institute of technology and science
136	Bhavya Jashavantbhai Vayeda	Atmiya institute of technology and science
137	Sorathiya Parth sureshbhai	Atmiya institute of technology and science
138	RAJPUT AKASH RAKESHBHAI	GEC GODHRA
139	PATEL NIKUNJKUMAR SURESHBHAI	S.S Agrawal institute of engineering and technology

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191	Dev Shrivastav	Dr.S&S.S Ghandhy Government Engineering Collage
192	MAYURKUMAR VASANTBHAI PATEL	Dr.S&S.S Ghandhy Government Engineering Collage
193	GAMIT BHAVNESHBHAI PRAKASHBHAI	ARRDEKTA INSTITUTE OF TECHNOLOGY, KHEDBRAHMA
194	Bhimda Martinbhai Jayantibhai	SNPIT and RC - Umrakh
195	Ghanchi mahammad anis aiyub bhai	GEC GODHRA
196	PATEL ATISHKUMAR LAXMANBHAI	SNPIT and RC - Umrakh
197	GAMIT SWAPNILBHAI SUNILBHAI	SNPIT and RC - Umrakh
198	Maturkar Priyesh Dineshbhai	SNPIT and RC - Umrakh
199	Ratho Ankitbhai Arunbhai	SNPIT and RC - Umrakh